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We will practical CSWIP 3.1 by Welding question with answer & explanation: 1) A code give the acceptance standard for excess weld metal "h" as  $h \leq 1\text{mm} + 0.1b$ , max. 5mm, where "b" is the

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width of the weld cap.  
For which of the  
following situations is  
the excess weld metal  
acceptable? from  $b = 22 \rightarrow h \leq 3.2 < 3.0$ .

## **CSWIP 3.1: Question with Answer and Explanation - Part 1**

...

CSWIP Questions and  
Answers (Q&A) Follow .  
Most Read; Give  
Answer; What does the  
STRA test measure?

Carice Snow, Motivator  
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Answered: Mar 07, 2019. The correct answer is option D It measures through thickness ductility of a steel plate (the Z direction). STRA stands for short transverse reduction area. Steels with low STRA are commonly...

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INSPECTOR) MULTIPLE CHOICE QUESTIONS 1. When “ H2 control” is specified for a manual metal arc welding project, the electrode. MMA. 1. Which welding process is considered to be the most versatile? 2. (a) SAW (b) TIG (c) MIG / MAG (d) MMA One of the advantages of a multi-pass MMA .

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with Answer and  
Explanation - Part 20

1) Why is it essential to  
clean the excess weld  
metal on completion of  
the production weld?

After production weld  
finished. The surface to  
be examined shall be  
free from all dirt,  
grease, lint, oil, scale  
or slag.

**CSWIP 3.1: Question  
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**Explanation - Part 2**

...

Answer: B Question:  
114 Carbon equivalent  
values (CEV) are used  
to determine how to  
avoid the risk of: A.  
Hydrogen cracking B.  
Lamellar tearing C.  
Solidification cracking  
D. Weld decay Answer:

A Question: 115  
Exceeding the  
maximum interpass  
temperature specified  
for a C-Mn steel weld  
joint may give: A.

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Excessive porosity B.  
Burn through

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Date: October 24, 2017

Author: Thanh ( QC )

Nguyen Le 3

Comments 1) Why is it essential to clean the excess weld metal on completion of the production weld?

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influence: Which  
mechanical test can be  
used to measure the  
toughness of weld

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metal, HAZ and parent metal? The unit of Joules would be used to measure: Poor through thickness ductility Lamellar tearing has a step like appearance due to the solid inclusions in the ...

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